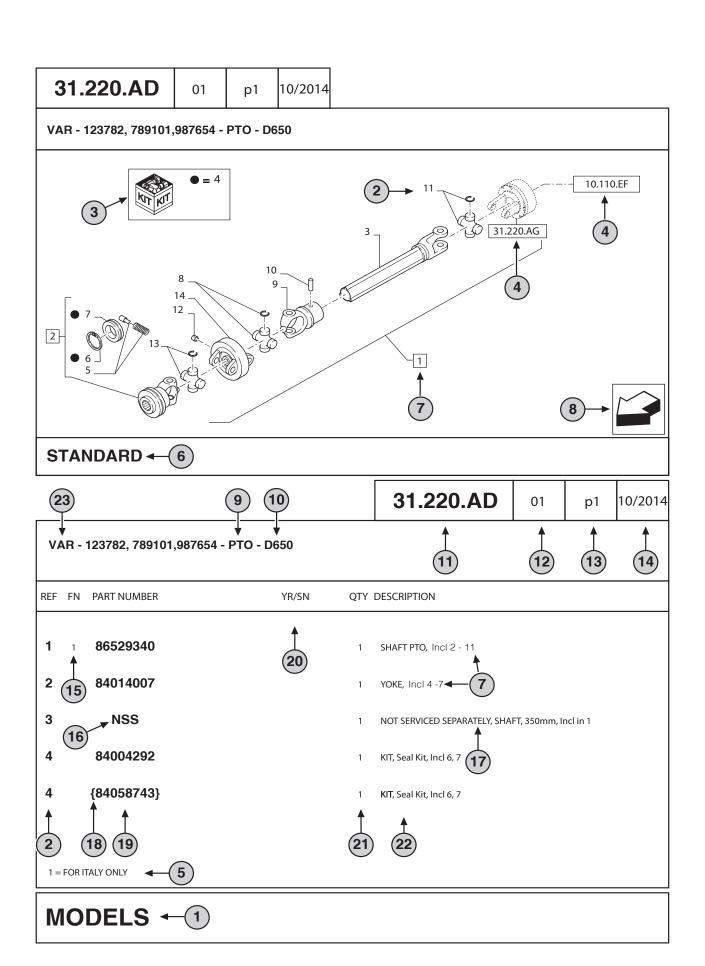
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Single item numeration method used in this catalogue may not be used without written consent from CNHi.



1	Model Number and Model Description				
2	Reference - Figure call-out of the part number.				
3	Parts supplied in repair kits per symbol reference.				
4	Part illustrated on the Page or in the Figure indicated, or calls for Variations or Details .Indicates components shown in detail elsewhere in the catalogue under the figure number shown.				
5	Footnote references				
6	Figure notes				
7	1 2 Includes item(s) (See Description within partlist).				
8	Orientation. (Arrow indicates front of the machine).				
9	Figure description.				
10	General information of the figure.				
11	Figure title number that aligns with the SRT. Standard Repair Time.				
12	Sequence code within the assembly.				
13	Page number within the sequence code.				
14	Date of printing or updating of page (month-year).				
15	Note - Relating to the Part Number. There is a key to symbols and abbreviations at the bottom of the text page.				
16	Non-serviced parts.				
17	Further description of the part to help confirm identification.				
18	Not available as service part.				
19	Part Number.				
20	To be defined.				
21	Total Quantity of the Part referred to in the page. The quantity can be replaced by the following indications: AR = quantity as requested.				
22	Part Description .				
23	Variant Codes				

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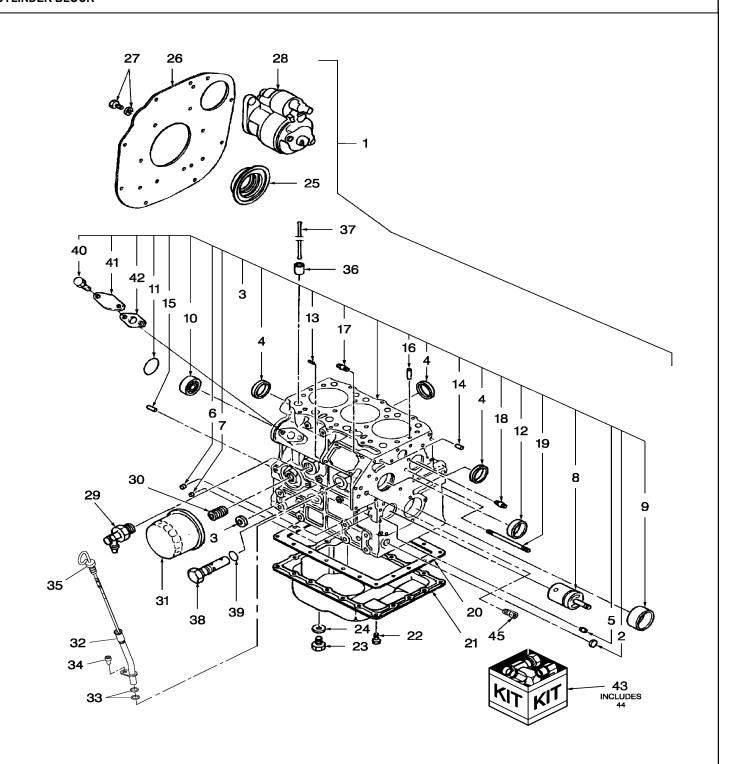
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ENGINE GASKET KIT

06H01

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CYLINDER BLOCK



Complete engines are typically not available. Recommendation is to order the Long Block.

Removed Parts from complete engine for Long Block

Flywheel Damper Disk Starter

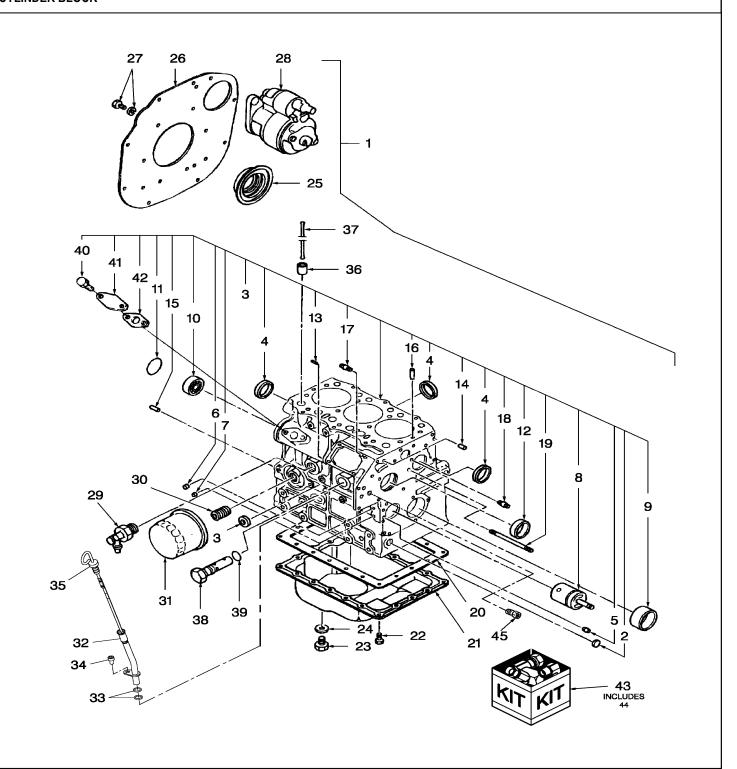
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REF FN	PART NUMBER	YR/SN	QTY DESCRIPTION
1 1	SBA139171		1 ENGINE Engine Assy.Long Block Tier 1
1	SBA139171R		1 REMAN-REPLACEMENT EN Engine Assy.Long Block Tier 1. USED BEFORE PIN HK30001
1	SBA139171C		1 CORE-REPLACEMENT ENG Return Number
1	SBA139171ER		1 REMAN-REPLACEMENT EN TC30 3 Cyl. Before S/N HK3000 Tier 1 (9/01)
1	SBA139171EPAC		1 CORE-EPA ENGINE Return Number
1 2	SBA139188		1 ENGINE Engine Assy Long Block Tier 2
1	SBA139188ER		1 REMAN-REPLACEMENT EN TC30, 3 Cylinder, Tier 2, Nat. Asp., Used On & Above PIN HK30001, Long Block Engine
1	SBA139188EPAC		1 CORE-EPA ENGINE Return Number
1	SBA139188R		EXCHANGE ENGINE Remanufactured Tier 2 Long Block Engine
1	SBA139188C		1 CORE-ENGINE Return Number, Engine Assy., Long Block, Tie 2
1A	SBA110107163		1 CYLINDER BLOCK Bare Block Includes: Ref. 2 thru 20 & 41 thru 43
2	SBA064210015		1 CAP 015 mm
3	SBA064210025		1 PLUG 25mm
4	SBA064210040		4 CAP 40mm
5	SBA198466010		2 PLUG Blank, 8.4mm
6	SBA198466020		3 PLUG Blank 10.4mm
7	SBA198466030		3 PLUG Blank,6.5 x 7mm
8	SBA165296131		1 SHAFT Idler Gear, Includes Shaft SBA140196072
9 3	SBA198517220		1 BUSHING Standard
I) USE	D BEFORE PIN HK30001		
2) USE	D ON & ABOVE PIN HK30001		
3) Incl	uded in Long Block		

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CYLINDER BLOCK



Complete engines are typically not available. Recommendation is to order the Long Block.

Removed Parts from complete engine for Long Block

Flywheel Damper Disk Starter

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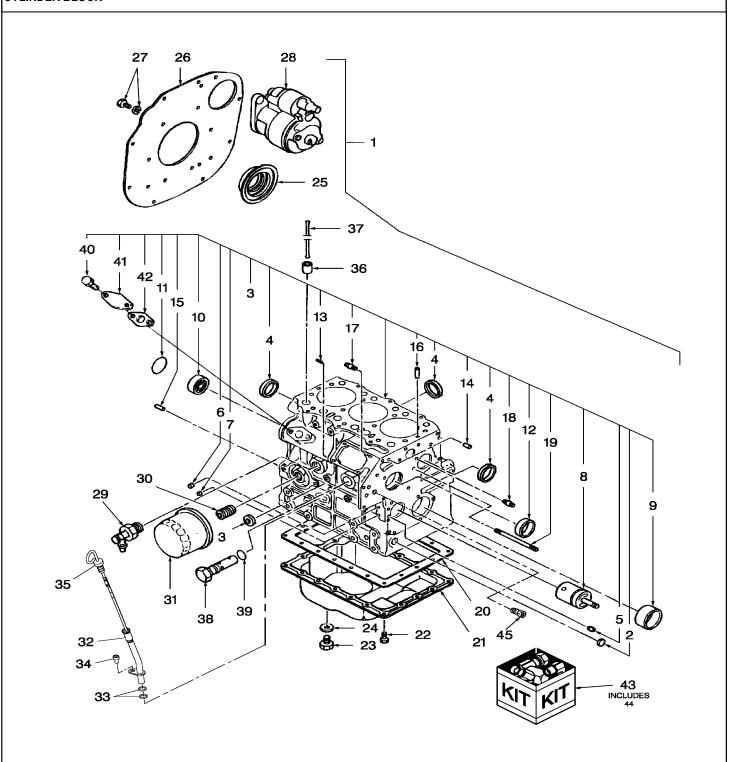
REF	FN	PART NUMBER	YR/SN Q1	TY DESCRIPTION
9	1	SBA198517224		1 BUSHING U.S., .010" or 0.25mm
9	1	SBA198517227		1 BUSHING U.S., .020" or 0.50mm
10		SBA040106203		1 BALL BEARING 17mm ID x 40mm OD x 12mm W #6203
11		SBA064100045		1 PLUG Expansion
12		SBA042309013		1 BEARING ASSY
13		SBA030500612		2 DOWEL
14		SBA030500616		2 DOWEL M6 x 16
15		SBA030501025		2 BALL STUD M10 x 25 L BALL PIN
16		SBA030309005		2 PIN Spring
17		SBA012110820		2 STUD
18		SBA012110635		1 STUD
19		SBA012110660		1 STUD
20		SBA110996820		1 GASKET
21		SBA110707950		1 ENGINE OIL PAN
22		SBA010109235		26 BOLT
23		SBA010411212		1 DRAIN PLUG M12 x 1.25 17 mm Wide
24		SBA025100012		1 WASHER 12.4mm ID x 19mm OD x 2mm Thk Seal
25		SBA198636170		1 SEAL Oil
26		SBA110367660		1 PLATE
27		SBA011510816	•	0 BOLT M8 x 16 M8 x 16
28	1	SBA185086551		1 STARTER MOTOR
28		SBA185086551R		1 REMAN-STARTER Remanufactured, Starter, 12 volt 1.2KW
28		SBA185086551C		1 CORE-STARTER Return Number
28		SBA185086551GV		1 STARTER MOTOR Value, 12 Volt 1.2kW
28A	2	SBA012111030		3 STUD M10 x 30 Used to Attach Starter to Block
28B	2	43140		2 BOLT Hex, M10 x 1.5 x 30mm, Cl 8.8 Used to Attach Starter to Block
29		SBA198736270		1 DRAINCOCK/TAP SUPPLY Fitting
(1)	Not	Included in Long Block		

Not Illustrated

(2)

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CYLINDER BLOCK



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Removed Parts from complete engine for Long Block

Flywheel Damper Disk Starter

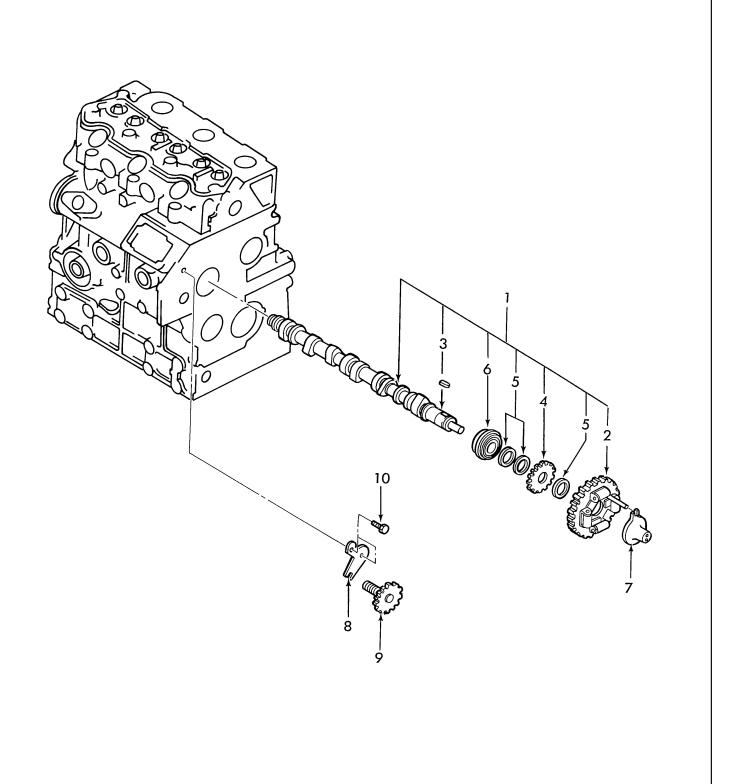
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CYLINDER BLOCK

REF FN	PART NUMBER	YR/SN QTY DESCRIPTION			
30	SBA140546020	1 ADAPTER			
31	87415600	1 ENGINE OIL FILTER			
32	SBA110756140	1 TUBE			
33	SBA052100100	2 O-RING			
34	SBA011310612	1 CAPTIVE WASHER SCREW Hex, M6 x 12, Cl 8.8			
35	SBA198416320	1 GAUGE Dipstick			
36	SBA120116160	6 TAPPET			
37	SBA120456250	6 PUSH ROD 7.97" Pushrod Assy., 7.95 lg.			
38	SBA140036120	1 VALVE PRESSURE RELIE			
39	SBA052109078	1 O-RING 2.4mm Thk x 9.8mm ID			
40	SBA011310612	2 CAPTIVE WASHER SCREW Hex, M6 x 12, Cl 8.8			
41	SBA165206640	1 COVER Plate			
42	SBA130996130	1 GASKET			
43 1	86590117	1 KIT Heater Engine Coolant, Includes: 5' Cord 86539137, Cable Tie 263117 & Ref. 44			
44 1	NSS	1 NOT SOLD SEPARAT Heater Assy.			
45	SBA198517090	1 BUSHING			
(1) No	1) Not Included in Long Block				

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CAMSHAFT

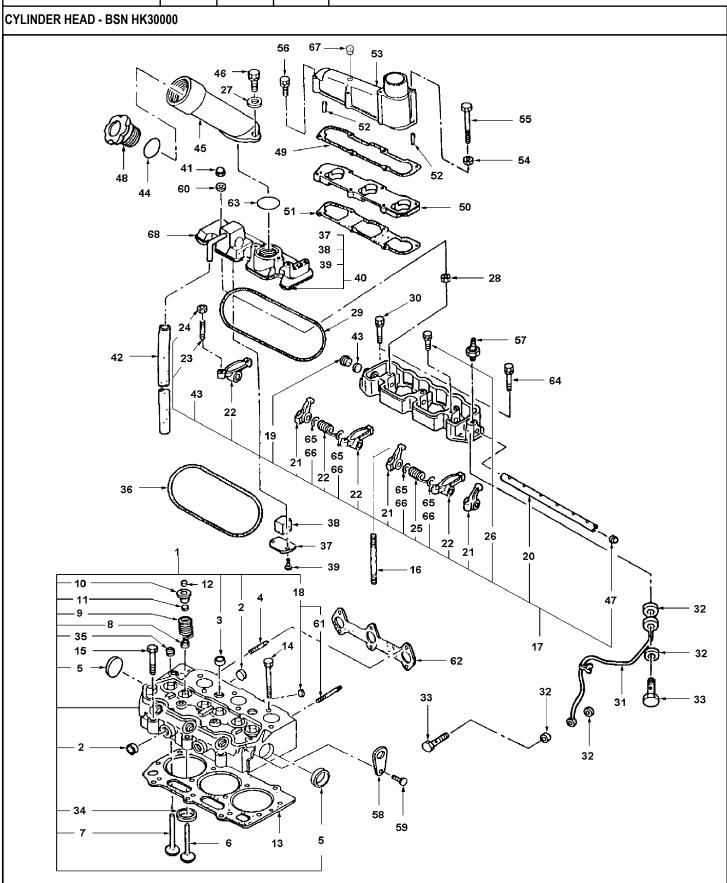


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CAMSHAFT REF EN PART NUMBER YR/SN (

REF FN	PART NUMBER	YR/SN	QTY DESCRIPTION
1	SBA120026350		1 CAMSHAFT Includes: Ref. 2 thru 6
	SBA120026350R		1 REMAN-CAMSHAFT TC30
	SBA120026350C		CORE-CAMSHAFT Return Number
2	SBA120016050		1 GEAR
3	SBA034100508		1 KEY
4	SBA120736081		1 GEAR
5	SBA199216230		3 SPACER
6	SBA040156304		1 BEARING ASSY
7	SBA125256120		1 SLIDE GUIDE
8	SBA199566651		1 PLATE
9	SBA120076070		1 GEAR Tachometer
10	SBA011310612		2 CAPTIVE WASHER SCREW Hex, M6 x 12, Cl 8.8

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Have any questions please write to me: admin@servicemanualperfect.com